



SECTION A-A

MATL:
STEEL-4340
HARDNESS - R_c - 29-32

NEXT ASSY D-321



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

PISTON COLLAR

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS $\pm \frac{1}{64}$, DECIMALS $\pm .005$
BREAK SHARP CORNERS AND EDGES ALL OVER.
SURFACE FINISH $\sqrt{16}$ ALL OVER.

REV. Δ	REF. No. Δ
REV. Δ	REF. No. Δ
REV. Δ	REF. No. Δ

SCALE FULL SIZE	DATE 8-6-63
MATL NOTED	HEAT TREAT NOTED
CATALOG No.	DWG. KV
	APPRD. O.K. H.T.H. 9-23-63
	DWG. No. C-544